TOTAL TORQUE SOLUTIONS

## 10IBT HYDRAULIC TORQUE WRENCH - TECHNICAL DATA



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## DESCRIPTION

The 10IBT Hydraulic Torque Wrench is a lightweight square drive hydraulic driven power tool designed to accurately apply torque to tighten and remove threaded fasteners.

The wrench incorporates a swivel coupler that can be rotated through a full $360^{\circ}$ allowing hoses to be conveniently directed away from obstructions.
Torque is controlled by regulating the hydraulic pressure via a separate hydraulic power pack.
Corresponding pressure settings and torques are determined using the graph provided.
The square drive is quickly detachable from the wrench body to allow for tightening and un-tightening applications.
The reaction foot is rotatable to allow for different bolting applications.
The IBT wrench must always be operated with the following:-

- Double Acting Hydraulic Power Pack capable of 10,000 psi ( 690 bar) with low pressure return
- Hydraulic Mineral Oil (None Synthetic, Grade 32 or equivalent)
- Hydraulic Hoses (Working Pressure 10,000 psi, 6 mm Bore)
- Impact Quality Sockets
- Reaction Foot


## SPECIFICATION

Output Square Drive (Male): $\quad 1-1 / 2 "(38.1 \mathrm{~mm})$

Torque Accuracy:
Minimum Output Torque:
Maximum Output Torque:
Maximum Working Pressure:
Maximum Return Pressure:
Total Weight (Including Reaction):
Swivel Coupler Port Size:

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1-1/2" (38.1mm)
+/- 3%
1,551 Nm (1,144 lbf.ft)
up to 14,820 Nm (10,931 lbf.ft)
690 bar (10,000 psi)
50 bar (725 psi)
15Kg(33.07 lbs)
1/4" NPT
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## ACCESSORIES AVAILABLE

The following accessories are available upon request and can be custom made to suit requirements. Please contact W. Christie (Industrial) Limited for more information:-

- Special Reactions
- Male Hexagon Adaptors
- Female Direct Fit Adaptors
- Impact Quality Sockets
- Torque Checking System (Rundown Fixture)

