



MANUAL TORQUE MULTIPLIER HT3-5:1 – TECHNICAL DATA PART 17221

DESCRIPTION

The Christie Manual Torque Multiplier HT3-5:1 employs multiple stages of epicyclic gearing to give a accurate torque output and ratio.

Ratio quoted is the torque multiplication ratio, not the velocity ratio as given for some competitor's products. For example, the velocity ratio may be 5.333:1 to give a torque multiplication of 5:1 + 4%.

The reaction force works in the opposite direction to the applied torque. The point of reaction should be kept as far away as practicable from the centre of the square drive to minimise this force.

The Reaction Foot and Reaction Bar are both removable. Where the standard reactions provided are not suitable it may be possible to adapt it. Please contact W. Christie (Industrial) Limited for assistance.

The HT3-5:1 must always be used with the following:-

- Impact Quality Sockets
- Reaction Foot or Reaction Bar
- Manual Torque Wrench

SPECIFICATION

Part Number:	17221
Input Square:	3/4" Female (19.05mm)
Output Square:	1" Male (25.4mm)
Direction:	Forward / Reverse
Torque Accuracy:	+/- 4%
Torque Ratio:	5:1
Velocity Ratio:	5.333:1
Minimum Output Torque:	270 Nm (200 lbf.ft)
Maximum Output Torque:	2,700 Nm (2,000 lbf.ft)
Tool Weight:	3.8 Kg (8.38 lbs)
Reaction Plate Weight:	1.3 Kg (2.87 lbs)

ACCESSORIES AVAILABLE

The following accessories are available upon request and can be custom made to suit requirements. Please contact W. Christie (Industrial) Limited for more information:-

- Electronic Torque Transducers (For Precise Torque Monitoring)
- Manual Torque Wrench
- Special Reactions
- Impact Quality Sockets
- Torque Checking System (Rundown Fixture)

No statement or data within this literature is warranted or guaranteed to be accurate.

