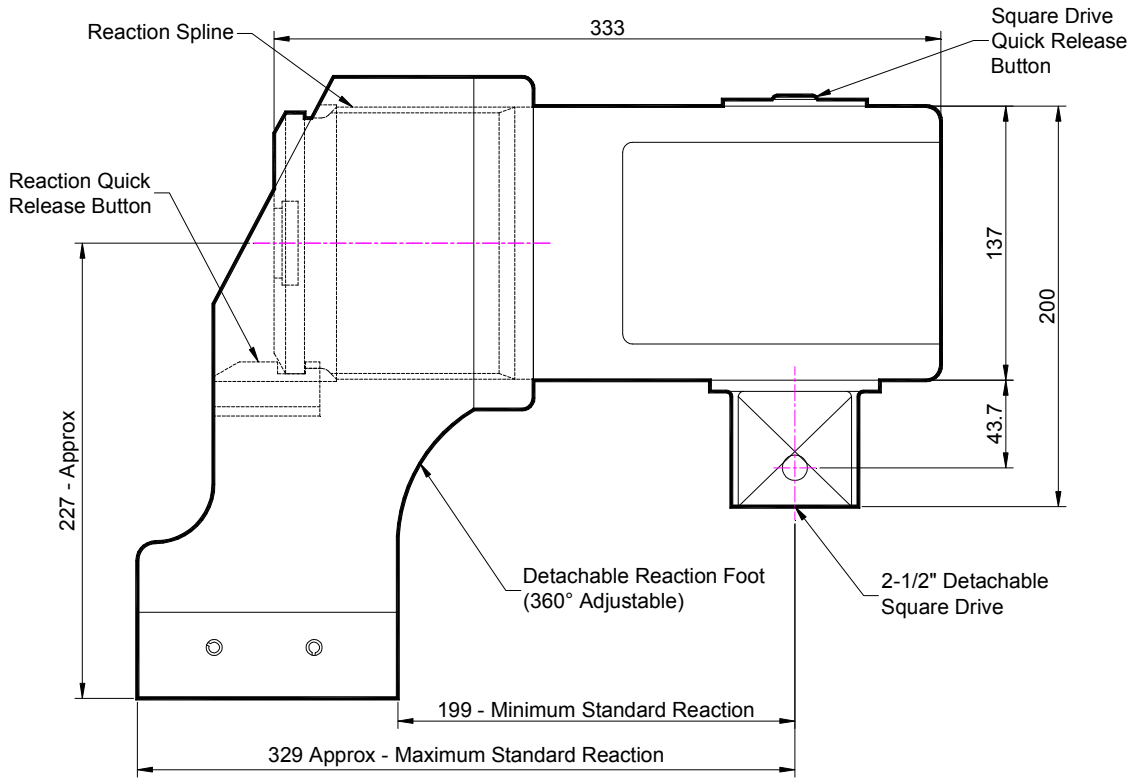
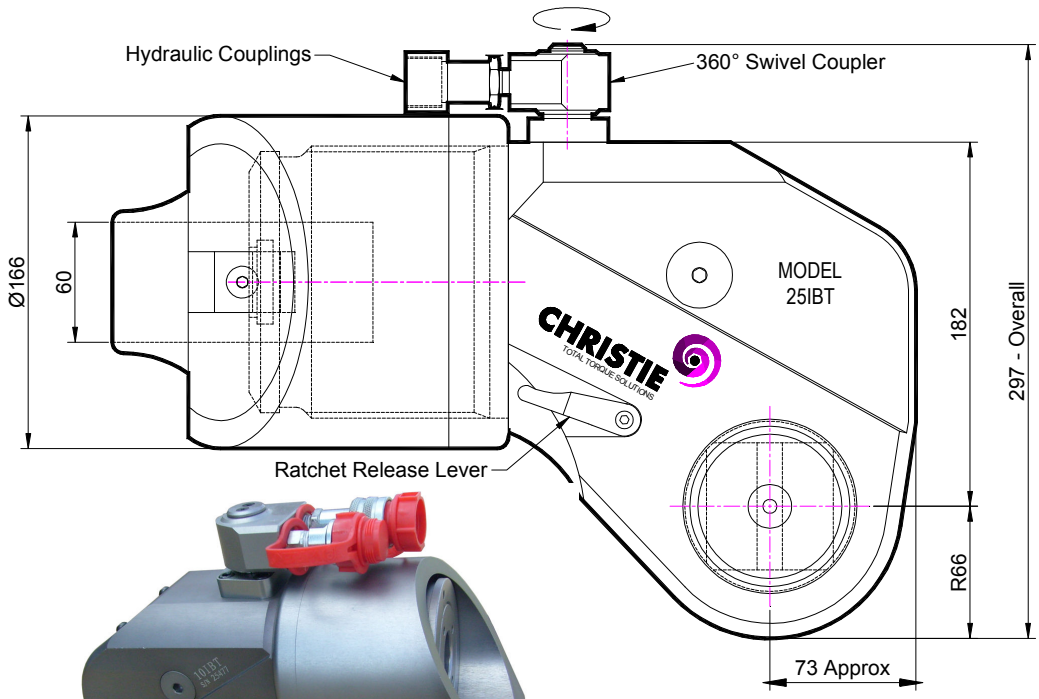
# 25IBT HYDRAULIC TORQUE WRENCH – TECHNICAL DATA







No statement or data within this literature is warranted or guaranteed to be accurate.

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## DESCRIPTION

The 25IBT Hydraulic Torque Wrench is a lightweight square drive hydraulic driven power tool designed to accurately apply torque to tighten and remove threaded fasteners.

The wrench incorporates a swivel coupler that can be rotated through a full 360° allowing hoses to be conveniently directed away from obstructions.

Torque is controlled by regulating the hydraulic pressure via a separate hydraulic power pack. Corresponding pressure settings and torques are determined using the graph provided.

The square drive is quickly detachable from the wrench body to allow for tightening and un-tightening applications.

The reaction foot is rotatable to allow for different bolting applications.

The IBT wrench must always be operated with the following:-

- Double Acting Hydraulic Power Pack capable of 10,000 psi (690 bar) with low pressure return
- Hydraulic Mineral Oil (None Synthetic, Grade 32 or equivalent)
- Hydraulic Hoses (Working Pressure 10,000 psi, 6mm Bore)
- Impact Quality Sockets
- Reaction Foot

## SPECIFICATION

| | |
|---|---|
| Output Square Drive (Male): | 2-1/2” (63.5mm) |
| Torque Accuracy: | +/- 3% |
| Minimum Output Torque: | 3,472 Nm (2560 lbf.ft) |
| Maximum Output Torque: | up to 33,160 Nm (24457 lbf.ft) |
| Maximum Working Pressure: | 690 bar (10,000 psi) |
| Maximum Return Pressure: | 50 bar (725 psi) |
| Total Weight (Including Reaction): | 35Kg (77.16 lbs) |
| Swivel Coupler Port Size: | 1/4” NPT |

## ACCESSORIES AVAILABLE

The following accessories are available upon request and can be custom made to suit requirements. Please contact W. Christie (Industrial) Limited for more information:-

- Special Reactions
- Male Hexagon Adaptors
- Female Direct Fit Adaptors
- Impact Quality Sockets
- Torque Checking System (Rundown Fixture)

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CHRISTIE
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